1668 Sag Harbor Tpke., Sag Harbor, NY 11963 (800) 906-0137 (631) 725-8148 Fax www.dortronics.com

6420 Series Egress Bar

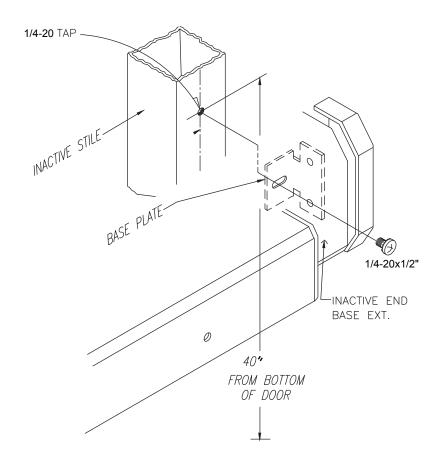
Mounting Instructions



Locate mounting hole on inactive stile.

Drill and tap 1/4-20 threads. 40" from bottom of door.

Cut length of bar off of inactive end if necessary to accommodate smaller width doors leaving enough length for the base plate & optional switch assembly bracket.

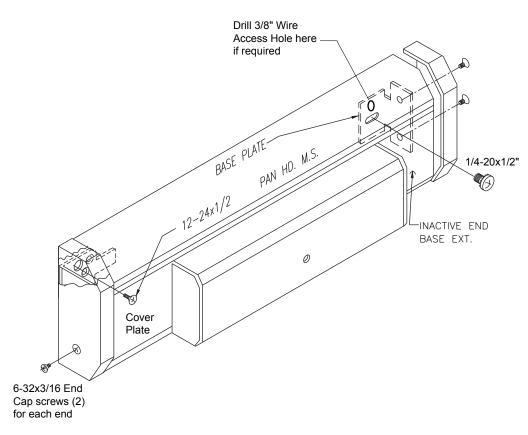




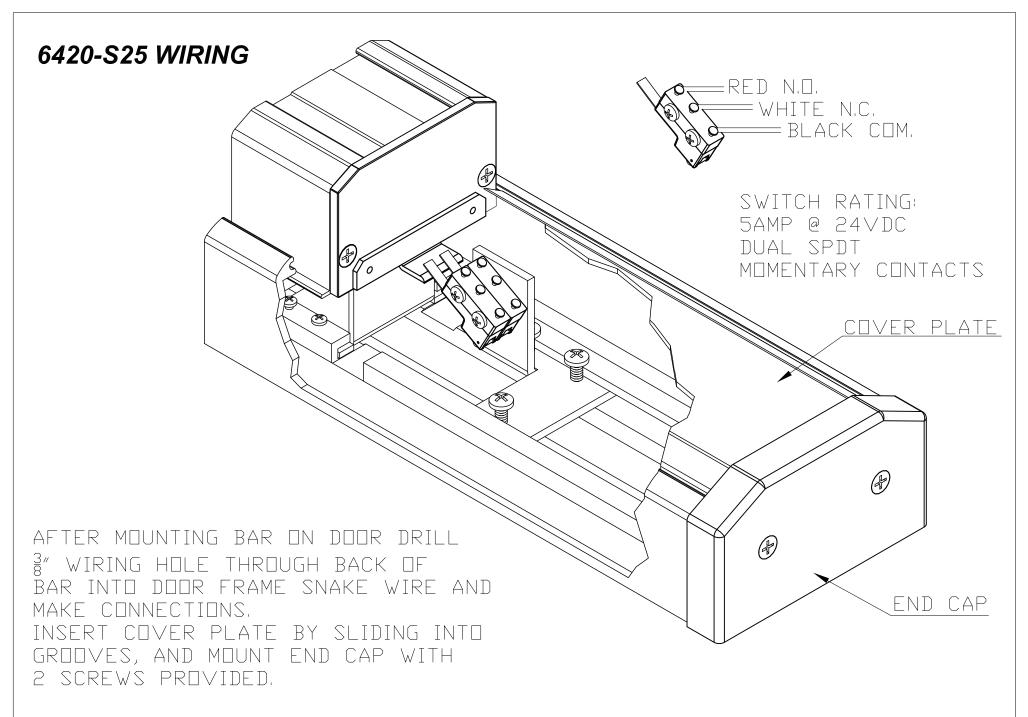
Exit device attachement.

Level & Secure active end of panic by installing two 12-24x1/2 pan HD.M.S. Secure inactive end with single 1/4-20x1/2 round HD.M.S. (phil.) with washer through inactive base plate.

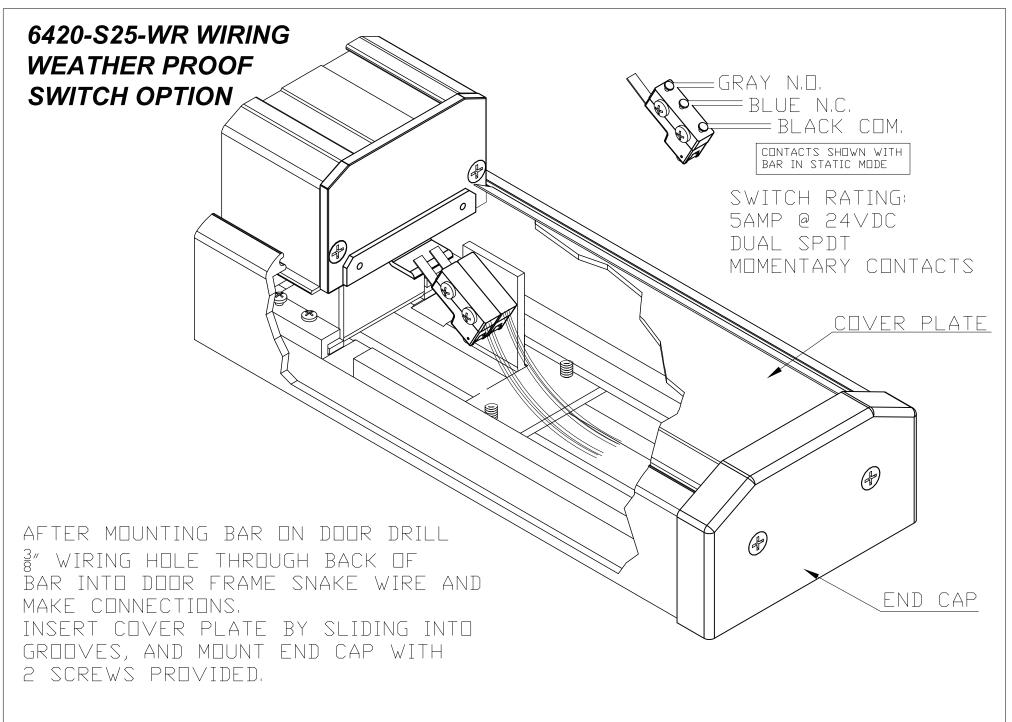
Once inactive base plate is secure drill 3/8" wire access hole thru plate & bar into inactive stile. Pull wires and make connections in inactive end of bar. Proceed by sliding in cover plates and end covers with (2) 6-32 x 3/16 flat head screws on each end of panic base.







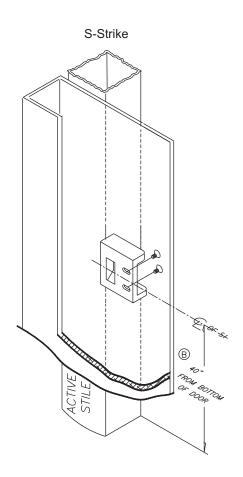






Install strike.

To install strike, locate 10-24x5/8 drill & tap on active stile (2 places) Mount & adjust with slotted plate and secure strike.





Dogging Instructions:

TO DOG - Insert hex key turn clockwise until it stops, fully depress touch bar then release. TO UNDOG - Insert hex key turn clockwise until it stops, touch bar will release.

